

# DRASTA MAX C



*Metalworking*



Accelerator concentrate for cold quenching.

## UTILISATIONS

- **DRASTA MAX C** is an additive package used to accelerate and adapt quenching oils in use : mechanical property changes on pieces, oil oxidation, ... may require to add this concentrate into the oil in use in order to keep the original cooling power.
- **DRASTA MAX C** is especially used with cold quenching oils.

## ADVANTAGES

- **DRASTA MAX C** can be used on all cold quenching oils of TOTAL range.
- We advise to add **DRASTA MAX C** into the quenching tank which has to be maintained constantly stirred (strong turbulent swirling is advised).
- The percentage to use is adjusted towards the cooling power target and considering the oil characteristics. As a consequence, specialists from TOTAL should be contacted before using **DRASTA MAX C**.
- Let notice that the accelerating effect of **DRASTA MAX C** is more effective on low additive content oils than on high additive content oils.

TYPICAL CHARACTERISTICS	METHODS	UNITS	DRASTA MAX C
Appearance	Visual	-	Clear Liquid
Colour	Visual	-	Brown
Viscosity at 40°C	ISO 3104	mm <sup>2</sup> /s	45
Cleveland flash point	ISO 2592	°C	> 195

Above characteristics are mean values given as an information.