

# SERADE AFM SYNTHETIC



*Metalworking*



Post-treatment antifoaming additive for soluble metalworking fluids.

## APPLICATIONS

- **SERADE AFM SYNTHETIC** is recommended for TOTAL Lubricant's VULSOL range.
- **SERADE AFM SYNTHETIC** is recommended for post-treatment to avoid the formation of foam. It can be used for both large units and individual machines.
- Recommended dose: 0.001 to 0.02 %.
- **SERADE AFM SYNTHETIC** must be added directly in the part where agitation is greatest. The product must be added to the bath slowly so as not to destabilise it.

## ADVANTAGES

- **SERADE AFM SYNTHETIC** is completely miscible in TOTAL's VULSOL range. It dissolves quickly and an initial treatment can be performed with a small dose with the action repeated the following day to obtain the result sought.

## HEALTH AND SAFETY

- **SERADE AFM SYNTHETIC** conforms to the most recent regulations to minimise its impact on human beings and the environment. Please refer to the safety data sheet (SDS) as these products are active concentrates.

TYPICAL CHARACTERISTICS	METHODS	UNITS	SERADE AFM SYNTHETIC
Colour	UA1 - 108	-	White opaque
Kinematic viscosity at 40 °C	UA1 - 1A	cP	< 4000
pH in dilution with 50% water	UA1 - 102A	-	6 to 7.5
Density à 15 °C	ISO 12185	kg/m <sup>3</sup>	1040

The values of the characteristics featured on this table are typical values given as indications only.

The **SERADE** range is a full range of post-treatment additives for soluble cutting fluids in service that allows you to dope specific lubricant properties: antifoaming power, increasing pH, protection against corrosion, emulsion stabilisation, combating tool wear, etc.

Do not hesitate to call your sales contact for further information.

The **SERADE** range functions perfectly with the cutting fluid monitoring offer of **SOLUBLE CHECK**. By regularly having analyses of your fluid performed in our laboratory, you will ensure your bath lasts longer and provides optimised technical performances.